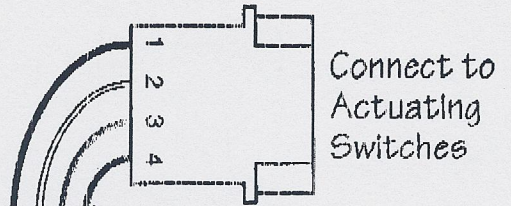
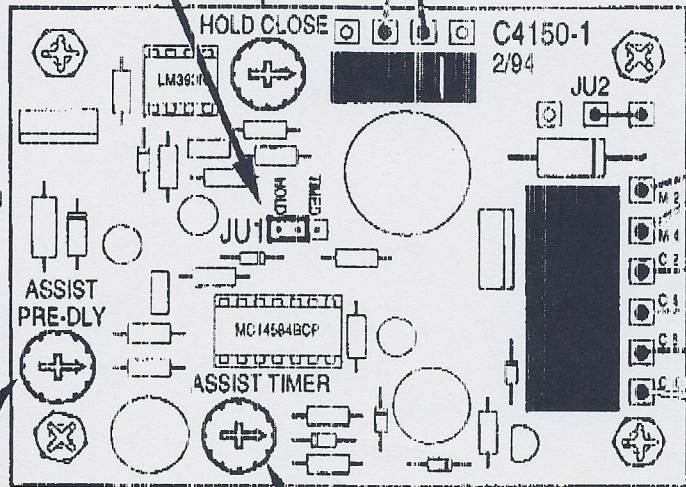


JU1 in TIMED mode turns off power assist close after Assist Time expires. In HOLD mode, power assist is reduced to Hold Close force after Assist Timer expires. (If Push-N-Go operation is desired on Series 7000, JU1 must be set on TIMED)

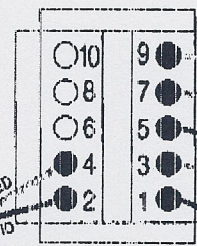
HOLD CLOSE - If JU1 is in HOLD position, this adjusts the holding force after expiration of Assist Timer 6 lbs. min. / 20 lbs. max.



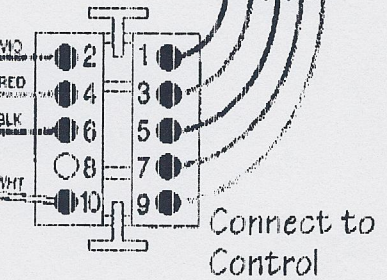
Connect to Actuating Switches



Connect to Control



Connect to Operator



Connect to Control

ASSIST PRE-DELAY adjusts the delay between when the door starts closing and when power assist close begins 2 sec. min. / 24 sec. max.

ASSIST TIMER begins at expiration of Assist Pre-Delay, and determines how long maximum force is applied before power assist is
 A) removed if JU1 is set in TIMED
 B) reduced to Hold Force if JU1 is set in HOLD 2 second minimum / 10 second maximum

Timing Sequences:

